

**Work Order ID 68778**

Thursday, April 21, 2011 8:48:45 AM



Page 1

Item ID: D3256-1

Accept



Setup Start



Revision ID:

Item Name: Panel

Stop



Start Date: 4/20/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/25/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:



Date: 4/20/11-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3256	Rev C

100



FLOW WATER JET

Waterjet

Memo

0.00

4/21-4-25

FLOW CNC Waterjet

304 . 032

1-Cut as per Dwg D3256  
Dwg Rev: C  
Prog Rev: C  
2-Deburr if necessary

8

110



QC2- Inspect parts off machine FAI/FAIB

0.00

4/21-4-25

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

0.00 5/10/125

X8

QC

Memo

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 68778**

Thursday, April 21, 2011 8:48:46 AM



Page 2

Item ID: D3256-1

Accept



Setup Start



Revision ID:

Item Name: Panel

Stop



Start Date: 4/20/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/25/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/  
Work Center ID**

130



Brake NC

**Operation  
Description**

NC BRAKE

**Set Up/  
Run Hours**

0.00

**Tool ID****Tool #****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp**

Brake NC

**Memo**

Form using D3256-1T2

SB 11/08/10

(8)

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

SW 11/08/11

(X8)

150



Packaging

Packaging

Identify as per dwg &amp; Stock Location: 176

0.00

**Memo**

0.00

11/08/11 (8)

W/O:		WORK ORDER CHANGES					
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**Work Order ID 68778**

Page 3

Thursday, April 21, 2011 8:48:46 AM

Item ID: D3256-1

Accept



Setup Start



Revision ID:

Item Name: Panel

Stop



Start Date: 4/20/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/25/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
Description

160



QC21- Final Inspection - Work Order Release

QC

Quality Control

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 1

Thursday, April 21, 2011 8:48:52 AM

Work Order ID: 68778



Parent Item: D3256-1



Parent Item Name: Panel

Start Date: 4/20/2011

Required Date: 4/25/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-09-28 EC verified by:DD  
IPP Rev:b ECN 1052 07-10-31 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S22GA 		Purchased	No			100	sf	113.0000	0.987	6.233684	8.		

304/316 .032 Sheet

Location	Loc Qty	Loc Code
020	17	
109023	10	
109057	7	
MAT020	96	
117379	96	

109023 x 4 = 4  
109.057 x 4 = 4.

8

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DART AEROSPACE LTD	Work Order:	2E778
Description: Access Panel Assembly	Part Number:	D3256-1
Inspection Dwg: D3256	Rev: C	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by: <u>B</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: 11-4-25	Date: 11/4/25	Date: N/A

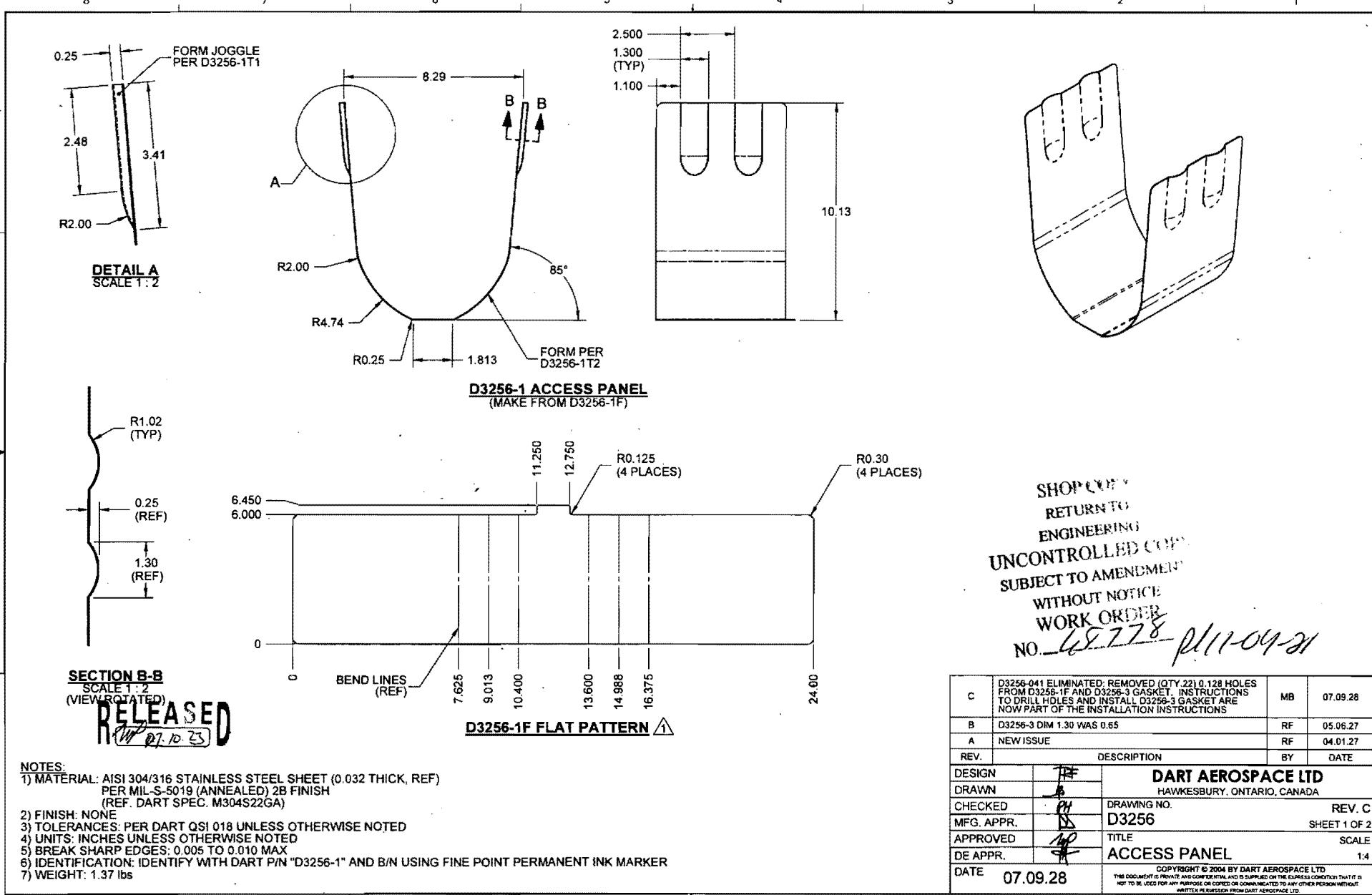
Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue P/O D3256-041	KJ/JLM	
B	08.09.04	Dimensions removed	KJ/DD	

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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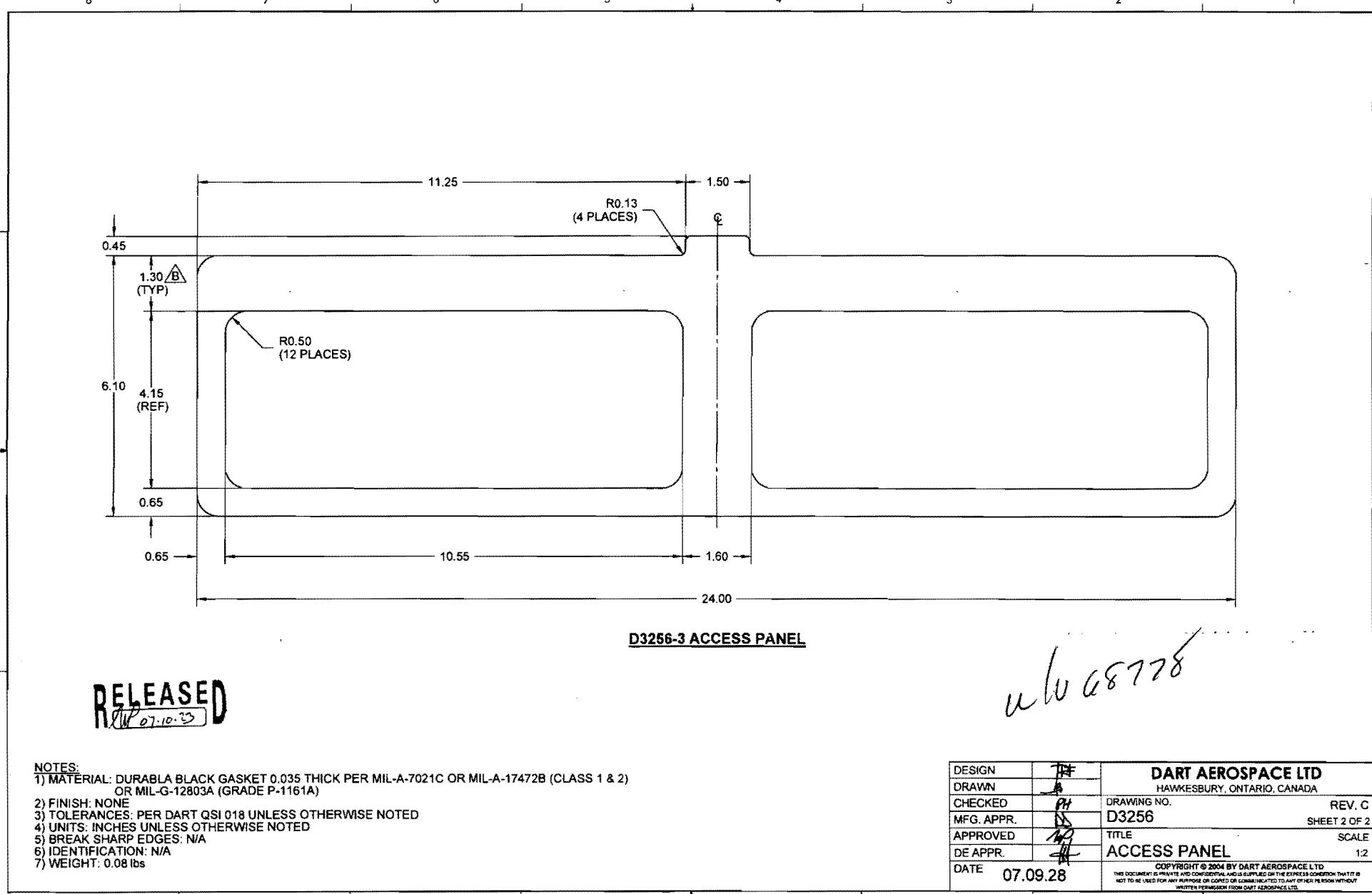
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